MOORE INDUSTRIES WORLDWIDE Demand Moore Reliability

No. 206-725-00H January 2024



2-Wire Isolator, Converter, and Repeater in an Aluminum Housing

ECT [DIN]



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Demand Moore Reliability

Customer Support

Moore Industries is recognized as the industry leader in delivering top quality to its customers in products and services. We perform a sequence of stringent quality assurance checks on every unit we ship. If any Moore Industries product fails to perform up to rated specifications, call us for help. Our highly skilled staff of trained technicians and engineers pride themselves on their ability to provide timely, accurate, and practical answers to your process instrumentation questions. Our headquarters and other facilities phone numbers are listed below.

There are several pieces of information that can be gathered before you call the factory that will help our staff get the answers you need in the shortest time possible. For fastest service, gather the complete model and serial number(s) of the problem unit(s) and the job number of the original sale.

Locations

World Headquarters

16650 Schoenborn Street North Hills, California 91343-6196, **U.S.A.** Tel: (818) 894-7111 Fax: (818) 891-2816 E-mail: info@miinet.com TOLL FREE: 1-800-999-2900

www.miinet.com

<u>China</u>

Room 402, No. 57, Lane 651, Xipu Road, Xinqiao Town, Songjiang District, **Shanghai**, 201612, P. R. China Tel: 86-21 62491499 Fax: 86-21 62490635 E-mail: sales@mooreind.sh.cn

<u>Europe</u>

1 Lloyds Court, Manor Royal, Crawley W. Sussex RH10-9QU **United Kingdom** Tel: 01293 514488 Fax: 01293 387752 FREE PHONE: 0800 525107 sales@mooreind.com

BeNeLux

Molenbergstraat 10 BU 15 2000 Antwerpen **Belgium** Tel: 323/448-1018 Fax: 323/440-1797 info@mooreind.eu

<u>Australia</u>

Sydney, NSW 3/1 Resolution Drive Caringbah, New South Wales 2229 **Australia** Tel: (02) 8536-7200 Fax: (02) 9525-7296 sales@mooreind.com.au

Perth, WA 6/46 Angove Street North Perth, Western Australia 6006 **Australia** Tel: (08) 9228-4435 Fax: (08) 9228-4436 sales@mooreind.com.au



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Safety Messages

Please read this manual in its entirety. It should answer most of your questions. For personal and system safety, and for optimum product performance, make sure you thoroughly understand the contents before installing, using, or maintaining this product. Should you still have questions please visit our web site at www.miinet.com or contact any of our sales/ support offices nearest you.

Your safety and the safety of others is very important. We have provided many important safety messages in this manual. Please read these messages carefully. These safety messages alert you to potential hazards that could hurt you or others or render damage to units.

All Moore Industries instrumentation should only be used for the purpose and in the manner described in this manual. If you use this product in a manner other than that for which it was intended, unpredictable behavior could ensue with possible hazardous consequences.

Each safety message is associated with a safety alert symbol. These symbols are found in the throughout the manual. The definition of these symbols is described below:

Pay particular attention wherever you see the following symbols:



<u>Note</u> – Information that is helpful for a procedure, condition or operation of the unit.



<u>Caution</u> – Hazardous procedure or condition that could damage or destroy the unit.



<u>*Warning*</u> – Hazardous procedure or condition that could injure the operator.

Qualified Personnel

The Moore Industries' product/systems described in this manual may be operated only by personnel qualified for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these Moore Industries' products/systems.

Proper use of Moore Industries products

Moore Industries' products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Moore Industries'. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

We have reviewed the contents of this publication to ensure consistency with the hardware and/or software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions. Specifications and information are subject to change without notice.

All product and company names are trademarks[™] or registered[®] trademarks of their respective holders. Use of them does not imply any affiliation with or endorsement by them unless otherwise specified.

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Introduction

This is the users' manual for Moore Industries' line of 2-wire, Economy Signal Isolators and Converters, the ECT [DIN]. Available in configurations that accept a variety of inputs, the principal function of the ECT family of products is to provide low cost isolation (up to 1500Vrms) between instruments at either end of a process loop.

Additionally, some ECT configurations perform signal conversion. They accept either dc or ac voltages and provide a precise, industry-standard 4-20mA output.

The ECT is a highly cost-effective means of protecting process signals from distortions associated with ground loops, motor noise and other common types of ambient electrical interference.

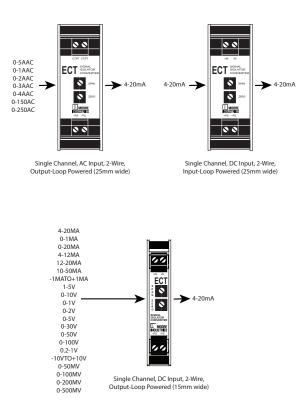
Options

There are several options available for the ECT:

• *EM – Externally Mounted Transformer*, for use with the 0-5Aac input configuration, this option consists of a toroidal transformer that physically separates high-level current input from the receiving device in a process loop. This provides the added convenience of allowing the servicing of receivers without having to interrupt process signals.

• *RF – RFI/EMI Protection*, available for use with our new aluminum housings, this option provides you with outstanding protection against RFI and EMI interference. (requires -EM option for ac current input).

Figure 1. The ECT is available in a variety of configurations that accept a myriad of inputs and outputs.



Specifications

2-Wire, Input-Loop Powered Models				
PerformanceAccuracy: ±0.075% of spanStability: ±0.2% of reading per yearIsolation: 500Vrms between inputand outputOutput Response: 20msec maximum to99% of outputRipple: 10mV peak-to-peak maximummeasured across a 250 ohm resistorOver-Voltage Protection: 48V, maximumon output; 48V, reverse polarityprotection on outputMaximum InputOverrange: 200% of full scaleBurden: 5.5V when outputs are shortedfor 4-20mA inputs, 10.5V with 250 ohmload (Output load voltage is reflected oninput. Output should be trimmed for anticipated output load)Output Current Limiting: 30mA with250 ohm output load	Output Tracking: Assuming 4-20mA input and 4-20mA output; the iso- lator output will follow the input below 3mA when the input fails. Ambient Conditions Operating Range: -40°C to +85°C (-40°F to +185°F) Storage Range: -40°C to +85°C (-40°F to +185°F) Ambient Temperature Effect: ±0.018% of span/°C; ±0.005% of span/°C gain change Relative Humidity: 0-95% non-condensing Type: Front panel pots Trim: ±1%	RFI/EMI Protection: Less than ±0.1% of span error when tested at 10V/m @ 20- 1000MHz WITH -RF OPTION: Less than ±0.1% of span error when tested at 30V/m@20-1000MHz Common Mode Rejection: Exceeds 95dB @ 60Hz with a limit of 1500Vrms Adjustments Weight 145g (5 oz)		

Ordering Information Single Channel, DC Input, 2-Wire, Input-Loop Powered (25mm Wide)

Unit	Input	Output	Power	Options	Housing
ECT 2-wire (Input-Loop Powered) Isolator/ Converter 25mm wide housing	4-20MA into 275Ω	4-20MA into 0-250Ω	Current Loop Excitation at 4mA: 5.5VLP 5.5 volts loop powered with 4-20mA (plus voltage across output load)	-RF Enhanced RFI/EMI filtering provides 30V/m @ 20-1000Mhz protection with less than ±0.1% of span error -VTD Standard Factory Calibration with NIST Test Data Report	DIN Aluminum DIN-style housing mounts on 32mm G-type (EN50035) and 35mm Top Hat (EN50022) rails FLB2 Externally-mounted flange provides a secure mount and ensures resistance to vibration

When ordering, specify: Unit / Input / Output / Power / Options [Housing] Model number example: ECT / 4-20MA / 4-20MA / 5.5VLP / –RF [DIN]

Specifications

2-Wire, Output-Loop Powered Models				
Performance Accuracy: ±0.1% of span (±0.2% for 0-150 AC inputs) Stability: ±0.2% of reading per year Isolation: WITHOUT -RF OPTION: 1500Vrms between input and output; WITH -RF OPTION: 500Vrms between input and output Output Response Time: DC Inputs, 100msec to 99% of output maximum; AC Inputs, 400msec to 99% of output Ripple: 10mV peak-to-peak maximum measured across a 250 ohm resistor Over-Voltage Protection: 48V, maximum on output; 48V reverse polarity protection on output Maximum Input Overrange: Current Inputs 250% of full scale; DC Voltage Inputs, 150% of full scale Burden: 1V maximum with 4-20mA input; 0.01V maximum with 0-5A input	Load Capability: Vs - 12Vdc =ohms 20mA Output Current Limiting: 25mA typical; 30mA maximum Output Tracking: Assuming 4-20mA input and 4-20mA output; the isolator output will follow the input below 3mA when the input fails. Ambient Conditions Operating Range: -40°C to +85°C (-40°F to +185°F) Storage Range: -40°C to +85°C (-40°F to +185°F) Ambient Temperature Effect: $\pm 0.007\%$ of span/°C typical; $\pm 0.015\%$ of span/°C maximum	Relative Humidity: 0-95% non-condensing RFI/EMI Protection: Less than ±0.1% of span error when tested at 10V/m@ 20-1000MHz WITH -RF OPTION: Less than ±0.1% of span error when tested at 20V/m @80-1000MHz, 1kHZ AM Common Mode Rejection: Exceeds 95dB@60Hz with a limit of 1500Vrms Adjustments Type: Front panel pots Span: ±10% Zero: ±5% (non-interactive when span is set first) Weight 150g (5.3 oz)		

Ordering Information Single Channel, DC Input, 2-Wire, Output-Loop Powered (15mm Wide)

Unit	Input	Output	Powe	r Options	Housing
ECT 2-wire (Output- Loop Powered) Isolator/ Converter; Narrow 15mm wide housing	4-20MA 0-1MA 0-20MA 4-12MA 12-20MA 10-50MA -1MATO+1MA into 50 ohms 1-5V 0-10V 0-1V 0-1V 0-2V 0-5V 0-5V 0-5V 0-50V 0-50V 0-100V 0-2-1V -10TO+10V 0-200MV 0-200MV 0-500MV 0-500MV into 1 Mohms	4-20MA into 600 ohms with 24V power supply	12-42DC	 -RF Enhanced RFI/EMI filtering provides 20V/m@ 20-1000MHz, 1kHZ AM protection with less than ±0.1% of span error -VTD Standard Factory Calibration with NIST Test Data Report 	DIN Aluminum DIN-style housing mounts on 32mm G-type (EN50035) and 35mm Top Hat (EN50022) rails FLB2 Externally-mounted flange provides a secure mount and ensures resistance to vibration

When ordering, specify: Unit / Input / Output / Power / Options [Housing] Model number example: ECT / 1-5V / 4-20MA / 12-42DC / -RF [DIN]

Ordering Information Single Channel, AC Input, 2-Wire, Output-Loop Powered (25mm Wide)

Unit	Input	Output	Power	Options	Housing
ECT 2-wire (Output- Loop Powered) Isolator/Converter; Narrow 25mm wide housing	0-5AAC 0-1AAC 0-2AAC 0-3AAC 0-4AAC into 0.002 ohms 0-150AC 0-250AC into 100 kohms	4-20MA into 600 ohms with 24V power supply	12-42DC	-EM Externally-mounted input transformer , with 36" leads, for current input (available with 0-5AAC input only) -RF Enhanced RFI/EMI filtering provides 20V/m@ 20-1000MHz, 1kHZ AM protection with less than ±0.1% of span error -VTD Standard Factory Calibration with NIST Test Data Report	DIN Aluminum DIN-style housing mounts on 32mm G-type (EN50035) and 35mm Top Hat (EN50022) rails FLB2 Externally-mounted flange provides a secure mount and ensures resistance to vibration

When ordering, specify: Unit / Input / Output / Power / Options [Housing] Model number example: ECT / 0-5AAC / 4-20MA / 12-42DC / -EM [DIN]

Calibration

Prior to shipment, every ECT is subjected to rigorous testing by our team of skilled technicians. Every product Moore Industries manufactures, sells and services is guaranteed to meet the strict quality standards that have become synonymous with our company name.

Before placing your ECT into service, a bench check of basic operation is recommended to ensure that the unit hasn't sustained any damage during transit, and to set zero and span for your application. Every unit should be:

- Checked to verify that the appropriate ECT model has been ordered for the intended application.
- Connected in a calibration setup (described later in this section) and checked for desired output.
- Adjusted for desired zero and span.

Calibration Setup

Table 1 lists the equipment you will need to bench check the ECT. These materials are not supplied by Moore Industries, but should be available in environments suited for calibration and maintenance of electronic instruments.

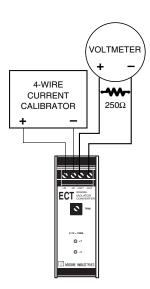
Figures 2-4 show the calibration setup for the different types of 2-wire ECTs.

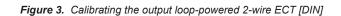
Moore Industries recommends that the procedures in this section be carried out at a technician's bench or in a similar, lab-type environment. Do not calibrate the ECT in the field or installed in the application.

Device	Specifications
Voltage or Current Calibrator	Adjustable, calibrated to an accuracy of ±0.025% (EDC Model CR 103 or MV 105, or equivalent)
	Rotek Model 811A (or equivalent) recommended for calibrating ac input units.
Power Supply	Calibrated, 24Vdc, ±10%, nominal
Load Resistor	250 ohms (±0.01%) precision
Multimeter	Calibrated to an accuracy of ±0.025%, minimum (Keithley Model 197, or Fluke Model 8840 or 8842, or equivalent)
Screwdriver	Standard (Blade-type), head width 3.1mm (0.125 in), maximum

Diagrams

Figure 2. Calibrating the input loop-powered 2-wire ECT [DIN]





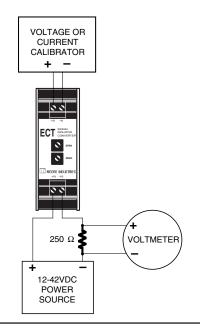
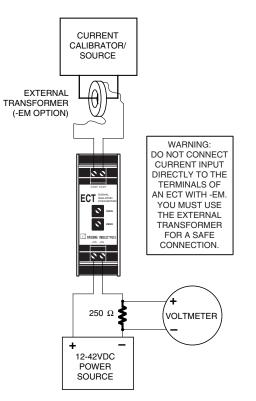


Figure 4. Calibrating the output loop-powered 2-wire ECT [DIN] with the –EM option



Calibration Procedure

With the unit incorporated into the appropriate setup (as illustrated in Figures 2-4):

- 1. Apply the appropriate power to the "PS" side of the setup for output-powered units or to the "IN" side of the setup for input-powered ECTs.
- 2. Set the Voltage or Current Calibrator to 0% of the rated span for the type of ECT being calibrated.

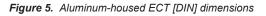
For example, 4mA for a 4-20mA input unit or 1V for a 1-5V input unit.

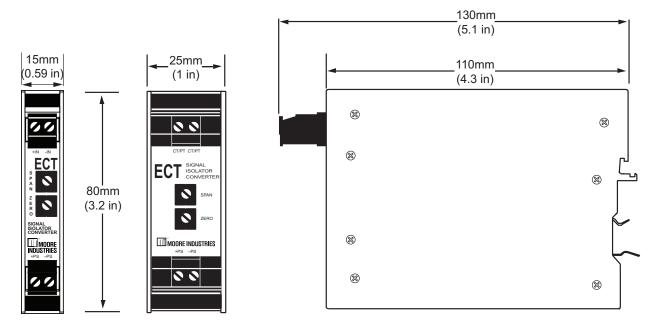
- 3. If calibrating an input-powered ECT, skip to step 6.
- 4. Adjust the ECT Zero potentiometer (pot) until the voltmeter in the setup reads 1V plus/minus the stated accuracy specification.

- 5. Skip to step 7.
- 6. If calibrating an input-powered ECT, turn the trim pot fully counter-clockwise, then adjust it clockwise until the voltmeter in the setup reads 1V, plus/minus the stated accuracy specification.
- 7. Set the calibrator to 100% of the rated span (full scale) for the type of ECT being calibrated.

For example, 20mA for a 4-20mA input unit or 5V for a 1-5V input unit.

- Adjust the span potentiometer (pot) until the voltmeter reads 5V plus/minus the stated accuracy specification across the precision resistor. If calibrating an input-powered ECT, adjust the trim pot for the application's anticipated load.
- 9. Repeat steps 2 through 8 until the voltage across the resistor is stable and within rated unit accuracy at both 0% and 100% of span.





2-Wire Output-Loop Powered Narrow Model 2-Wire Input-Loop Powered and AC Input 2-Wire Output-Loop Powered Model

Installation

Figure 5 shows the physical dimensions of the ECT. To install the ECT on a DIN rail, set the appropriate lip on the back of the unit on the top edge of the DIN rail and pivot downward until the unit snaps into place.

Electrical Connections

When considering the 2-wire ECT units for installation, it may help to group them in terms of their most common applications: standard current or voltage with dc inputs in a loop-powered mode, or standard dc current input in an input loop-powered mode. Figures 6-8 illustrate the proper hookups for

correctly installing an ECT into your process.

Recommended Ground Wiring Practices

Moore Industries recommends the following ground wiring practices:

- Any Moore Industries product in a metal case or housing should be grounded.
- The protective earth conductor must be connected to a system safety earth ground before making other connections.
- All input signals to, and output signals from, Moore Industries' products should be wired using a shielded, twisted pair wiring technique. Shields should be connected to an earth or safety ground.
- For the best shielding, the shield should be run all the way from the signal source to the receiving device. (see Note below)
- The maximum length of unshielded input and output signal wiring should be 2 inches.



Note - Some of Moore Industries' instruments can be classified as receivers (IPT ², IPX ², etc.) and some can be classified as transmitters (TRX, TRY, etc.) while some are both a receiver and a transmitter (SPA ², HIM, etc). Hence, your shield ground connections should be appropriate for the type of signal line being shielded. The shield should be grounded at the receiver and not at the signal source.

CE Conformity

Installation of any Moore Industries' products that carry the CE marking must adhere to the guidelines in the Recommended Ground Wiring Practices section in order to meet the EN 61326 requirements set forth in the applicable EMC directive.

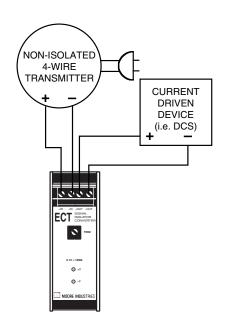


Figure 6. Installing the input loop-powered 2-wire ECT [DIN]

Figure 7. Installing the output loop-powered 2-wire ECT [DIN]

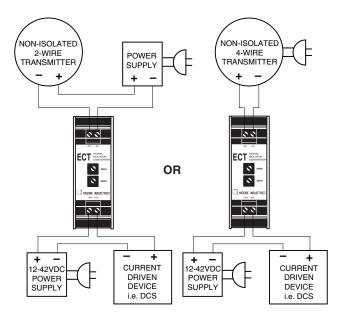
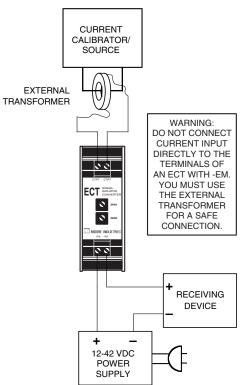


Figure 8. Installing the output loop-powered 2-wire ECT [DIN] with the –EM option



Installation in Hazardous Locations

This section contains important information regarding installation of the ECT-DIN 2 wire in Hazardous Area locations.



<u>NOTE</u>: The ECT-DIN 2 wire is suitable for Class I Division 2, Groups A-D or General Locations only.



WARNING: Do not disconnect equipment when a flammable or combustible atmosphere is present.



AVERTISSEMENT: Risque d'explosion. Ne pas débrancher tant que le circuit est sous tension, à moins qu'il ne s'agisse d'un emplacement non dangereux.



AVERTISSEMENT: Risque d'explosion. La substitution de composants peut render ce materiel inacceptable pour les emplacements de Classe I, Division 2.

Specific Conditions of Use

The following instructions must be adhered to when the ECT-DIN 2 wire is used in hazardous locations and potentially explosive atmospheres.

The ECT-DIN 2 wire shall be installed in compliance with the enclosure, mounting, spacing and segregation requirements of the ultimate application.

cULus Installation Nonincendive Applications Class I, Division 2, Groups A-D*

*Certification not applicable to ECT-DIN models equipped with the -RF option.

The ECT-DIN 2 wire shall be installed into an enclosure that utilizes a tool removable door or cover.

Customer Support

Moore Industries is recognized as the industry leader in delivering top quality to its customers, both in products and services. We perform a battery of stringent quality assurance checks on every unit we ship. If any Moore Industries product fails to perform up to rated specification, call us for help. Our highly skilled staff of trained technicians and engineers pride themselves on their ability to provide timely, accurate, and practical answers to your process instrumentation questions.

If problems involve a particular ECT, there are several pieces of information you can gather before you call the factory that will help our staff get your answers more efficiently. When you call, please have:

- The model number of the unit in question
- The serial number of the unit in question
- The job number (if available)
- The purchase order under which the unit was shipped (if available)

Contact information can be found in the front of this manual.

Warranty Disclaimer

Moore Industries ("The Company") makes no express, implied or statutory warranties (including any warranty of merchantability or of fitness for a particular purpose) with respect to any goods or services sold by the company. The company disclaims all warranties arising from any course of dealing or trade usage, and any buyer of goods or services from the company acknowledges that there are no warranties implied by custom or usage in the trade of the buyer and of the company, and that any prior dealings of the buyer with the company do not imply that the company warrants the goods or services in any way.

Any buyer of goods or services from the company agrees with the company that the sole and exclusive remedies for breach of any warranty concerning the goods or services shall be for the company, at its option, to repair or replace the goods or services or refund the purchase price. The company shall in no event be liable for any consequential or incidental damages even if the company fails in any attempt to remedy defects in the goods or services, but in such case the buyer shall be entitled to no more than a refund of all monies paid to the company by the buyer for purchase of the goods or services.

Any cause of action for breach of any warranty by the company shall be barred unless the company receives from the buyer a written notice of the alleged defect or breach within ten days from the earliest date on which the buyer could reasonably have discovered the alleged defect or breach, and no action for the breach of any warranty shall be commenced by the buyer any later than twelve months from the earliest date on which the buyer could reasonably have discovered the alleged defect or breach.

Return Policy

For a period of thirty-six (36) months from the date of shipment, and under normal conditions of use and service, Moore Industries ("The Company") will at its option replace, repair or refund the purchase price for any of its manufactured products found, upon return to the Company (transportation charges prepaid and otherwise in accordance with the return procedures established by The Company), to be defective in material or workmanship. This policy extends to the original Buyer only and not to Buyer's customers or the users of Buyer's products, unless Buyer is an engineering contractor in which case the policy shall extend to Buyer's immediate customer only. This policy shall not apply if the product has been subject to alteration, misuse, accident, neglect or improper application, installation, or operation. THE COMPANY SHALL IN NO EVENT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

To return equipment to Moore Industries for repair, follow these four steps:

1. Call Moore Industries and request a Returned Material Authorization (RMA) number.

Warranty Repair -

If you are unsure if your unit is still under warranty, we can use the unit's serial number to verify the warranty status for you over the phone. Be sure to include the RMA number on all documentation.

Non-Warranty Repair -

If your unit is out of warranty, be prepared to give us a Purchase Order number when you call. In most cases, we will be able to quote you the repair costs at that time. The repair price you are quoted will be a "Not To Exceed" price, which means that the actual repair costs may be less than the quote. Be sure to include the RMA number on all documentation.

- 2 Provide us with the following documentation:
 - a) A note listing the symptoms that indicate the unit needs repair
 - b) Complete shipping information for return of the equipment after repair
 - c) The name and phone number of the person to contact if questions arise at the factory
- 3. Use sufficient packing material and carefully pack the equipment in a sturdy shipping container.
- 4. Ship the equipment to the Moore Industries location nearest you.

The returned equipment will be inspected and tested at the factory. A Moore Industries representative will contact the person designated on your documentation if more information is needed. The repaired equipment, or its replacement, will be returned to you in accordance with the shipping instructions furnished in your documentation.



United States • info@miinet.com Tel: (818) 894-7111 • FAX: (818) 891-2816 Austrália • sales@mooreind.com.au Tel: (02)8536-7200 • FAX: (02) 9525-7296 Tel: 03/448.10.18 • FAX: 03/440.17.97

 Demand Moore Reliability www.miinet.com BeNeLux • info@mooreind.eu

China • sales@mooreind.sh.cn Tel: 86-21-62491499 • FAX: 86-21-62490635 United Kingdom • sales@mooreind.com Tel: 01293 514488 • FAX: 01293 387752