



September 2004 Data Sheet 5.16

#### **Description**

Moore Industries' IPX Explosion-Proof, Field-Mount Current-to-Pressure Transmitter is the ideal solution when accurate I/P conversion must be reliably made in harsh field environments. Its rugged, extruded aluminum explosion-proof housing can be installed in nearly any location.

**Precise Pneumatic Control**– The two-wire IPX accepts a 4-20mA or 10-50mA input. It converts the input to a proportional pneumatic output signal (3-15 psig, 0.2-1 bar, 20-100kPa, etc.) for controlling valves, actuators, and other pneumatic devices.

The easy-to-install IPX can be surface-mounted or affixed either horizontally or vertically to a 2-inch pipe. Both standard and metric conduit entry ports are offered. An optional coalescing filter/regulator combines an air filter and a miniature supply line regulator (For more information on the filter/regulator, see the -FR1 option in the Ordering Specifications of this datasheet, or the FILTERS datasheet #5.60).

Moore Industries also makes I/P converters in compact DIN-style housings for control room installations, and unique, chemical resistant polyetherimide thermoplastic housings for especially corrosive environments (For details, see the IPT datasheet #5.10 and the IPF datasheet #5.15).



Compact, rugged and highly accurate, the IPX is ideal for installation next to the pneumatic device in harsh field environments.

#### **Features**

- Explosion-proof and Intrinsically Safe. The IPX housing features rugged extruded aluminum construction designed to meet NEMA 4X, IP65 (water-tight, dust-tight and corrosion-resistant), NEMA 7 (explosion-proof) and Intrinsic Safety requirements.
- Insensitive to vibration. A high technology sensor is insensitive to shock and vibration.
- RFI/EMI protection. The effects of RFI/EMI are negligible at 20-500MHz frequencies.
- Mounts in any position. The IPX can be installed in any vertical or horizontal position without affecting performance.

**Certifications** (Refer to Options descriptions in Ordering Specifications)



FM Approvals

**Explosion-Proof** – [FMEXI] Class I, Division 1, Groups A\*, B, C, D



**CSA** International

**Explosion-Proof** – [EXI] Class I, Division 1, Groups A, B, C, D Class II & III, Groups E, F, G



CENELEC/ATEX 94/9/EC Directive

Type N [EXI, EXIM] – & Ex N IIC T6, IP65

TUV

Intrinsically Safe - EEx ia IIC T4/T5/T6



CE Conformant - EMC Directive 89/336/EEC EN 61326

 $<sup>^{\</sup>star}$ Group A only: Seal all conduits within 18".



## **Specifications**

Performance Accuracy: Less than 0.5% of span including the combined effects of linearity, hysteresis, and repeatability (For 10-50mA input or 3-27psig output, -1% of span); linearity defined per SAMA standard PMC 20.1-1973 Step Response: 0.3 seconds into 100ml (6 in<sup>3</sup>) at 90% of span

Performance (continued)

**Supply Pressure Deviation Effect:** Maximum 0.3%/1.4psig change (0.3%/0.1Bar) Air Consumption: 0.1 scfm (0.18 kg/hr) dead-ended Air Capacity: 1.4 scfm

RFI/EMI Effect: Negligible at 20-500MHz frequencies **Mounting Position** Effect: Negligible- unit can be mounted in any position, but should be

calibrated in final orienta-

**Ambient Operating Range:** Temperature -40 to +85°C

 $(-40 \text{ to } +185^{\circ}\text{F})$ Effect: ±0.1%/°C

(±0.055%/°F) over above

Adjustments Zero: Multiturn adjustment

screw mechanically provides offsets of ±3% of

span

Span: Multiturn potentiometer fully adjustable to 100% of output span

Weight 1.8 kg (3 lb 15 oz)

# **Ordering Information**

Unit	Input	Output	Supply Pressure	Options	Housing
IPX	4-20MA into 200 ohms, nominal for Intrinsically Safe units 4-20MA into 280 ohms, nominal for Non-Intrinsically Safe units  See Options	3-15PSIG 15-3PSIG 3-16.6PSIG 3-27PSIG .2-1BAR 12BAR 20-100KPA 100-20KPA .2-1KGCM2	20PSI 35PSI (available only with 3-27 psig output units) 1.4BAR (available only with .2-1BAR output units) 140KPA 1.4KGCM2 (available only with .2-1KGCM2 output units)	-FR1 Combines a coalescing filter, miniature supply line regulator, and pressure gauge that reads in both psi (0-60) and bars (0-4) -GA1 Output gauge offered as installed accessory -ISE TUV Intrinsically Safe -NE ATEX Type N (MII Inherent) -PTJ Unit comes equipped with a pneumatic test jack	EXI Explosion-proof (NEMA 4X and 7) housing with 1/2-inch NPT, female threaded entry port for connecting the input wiring conduit  EXIM Explosion-proof (IP65) housing with M20 x 1.5 metric, female threaded entry port for connecting the input wiring conduit  FMEXI EXI housing FM approved Class I, Division 1, Groups B, C, and D and nonincendive, Class I, Division 2, Groups A, B, C, and D  NOTE: When P suffix is added to the EXI or EXIM housing designation, unit is equipped with hardware for mounting on a 2-inch pipe (e.g. EXIP and EXIMP)

When ordering, specify: Unit / Input / Output / Supply Pressure / Options [Housing]

Model number example: IPX / 4-20MA / 3-15PSIG / 20PSI / -FR1 [EXIP] IPX / 4-20MA / .2-1BAR / 1.4BAR / -GA1 [EXIMP]

### **Options**

Below is a detailed description of the available certifications for the IPX.

**-ISE** TUV approved Intrinsically Safe (EEx ia IIC T4/T5/T6 Europe).

**-NE** MII Inherent Type N (Ex N IIC T6)

Figure 1. EXI and EXIM Outline Dimensions 1/2"-14NPT ELECT. CONN. **GA1 OPTION** REPLACEMENT **GAUGE** P/N 801-834-75 IPX CURR 235mm 1/4" NPT **FR1 OPTION** (9.25 in) UTPUT O SUPPLY (ENTIRE ASSEMBLY) P/N 800-801-43 (REPLACEMENT 160mm **GAUGE ONLY** (6.28 in) P/N 801-837-75) ORIFICE FOR **PTJ OPTION** 89mm (3.50 in) 135mm (5.25 in) W/OPTION 143mm (5.63 in) W/OPTION 89mm (3.50 in) **SQUARE** 64mm 150mm (2.50 in) (5.90 in) SQUARE • **SUPPLY** 89mm 102mm **PORT** (3.50 in) (4.00 in) 1/4" NPT 114mm (4.50 in)



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