Description
The HCS HART Concentrator System converts a HART digital signal to a serial (RS-485 or RS-232) MODBUS RTU communication protocol. This allows HART transmitters and valves to interface directly with MODBUS-based monitoring and control systems.

Operates in Point-to-Point and Digital Multidrop HART Networks
In point-to-point HART mode, the HCS is set to monitor a single instrument. All process and diagnostic data carried on the HART data string is converted to MODBUS RTU.

Up to 16 HART Devices Per HCS—In a digital multidrop HART network, up to 16 HART instruments digitally communicate on the same wires. The HCS can be set to monitor any or all instruments and/or valves within the network. Only one MODBUS address, and one communication link (such as twisted wire pair), is needed to send the process and diagnostic data from up to 16 HART devices to a MODBUS host.

Features
• Works with every HART-compatible device. The HCS communicates with HART 5, 6 and 7 smart multivariable mass flow, pressure, pH and temperature transmitters; coriolis, magnetic, ultrasonic and vortex flow meters; radar and hydrostatic level transmitters; and valve positioners and damper operators.
• Monitor primary and non-primary variables. All HART process information, including primary, second, third and fourth process variable data is converted to MODBUS RTU and available to the MODBUS host system.
• Monitor HART instrument diagnostics. Using the Field Device Status Byte data that is available in HART’s digital information, the HCS can transmit, via MODBUS RTU, diagnostic data including smart device configuration changed; primary and non-primary variables out of limits; primary variable analog output fixed; cold start; field device malfunction; and more HART status data available.
• PC-programmable with Windows® software. From a single screen, you can choose, and then view to confirm, all of your application specific operating parameters from a PC.

Figure 1. The HCS economically converts HART to serial MODBUS RTU (RS-485 or RS-232) protocol.

Certifications
Factory Mutual cFMus (US/Canada),
Non-Incendive
Class I, Division 2, Groups A, B, C, D T5
CE Conformant – EMC Directive 2014/30/EU
EN61326

* HART is a registered trademark of the HART Communication Foundation
HART® Concentrator System
HART-to-MODBUS RTU Converter

Specifications

Performance
Input Accuracy: Reflects the accuracy of the HART field device
Input Impedance:
Transmit Mode: 150 ohms;
Receive Mode: Less than 5 kohms
Isolation: 1000Vrms between case, input, output and power terminals and will withstand 1500Vac dielectric strength test for one minute continuous with no breakdown
Power Supply: 9-30Vdc
+TX Power Supply: 23.2Vdc ±3%@24mA
Digital Response Time: Equals the combination of the HART response time and the MODBUS response time; the HART delay is defined by the HART protocol as 500msec in normal mode and 333msec in burst mode; the MODBUS response time depends on how fast and how often a MODBUS Master requests data from the HCS; the data request to response time is 50msec
Output Type: Standard MODBUS RTU protocol interface over RS-485 (parameters as specified in U.S. Standard EIA-RS485) or RS-232 (parameters as specified in U.S. Standard EIA-RS232)

Performance (Continued)
Output Protection: Transient protection on output
Address Range: Configurable from 1 to 247. Unit will assume a MODBUS address of 01 by default
Baud Rate: Interface supports the following: 300, 600, 1200, 2400, 4800, 9600 and 19.2k. MODBUS interface will support even, odd and no parities. Unit will assume a baud rate of 9600 and no parity by default.
Transmission Range: Using 24AWG twisted pair wiring and RS-485, maximum of 2 mi. (3.2km) @ 4800 baud or less; maximum of 1 mi. (1.6km) @ 9600 baud; maximum of .05 mi. (0.8km) @ 19200 baud
Character Format: One start bit, 8 data bits and one stop bit
Data Format: User-selectable Standard LSW (Least Significant Word) or Swapped MSW (Most Significant Word). Unit will assume Standard LSW by default

Power Consumption:
1.5W, nominal; 2W@24Vdc maximum for units using transmitter excitation to supply loop power to a 2-wire instrument

Indicators
LED Type: Dual color red/green indicate:
INPUT LED: Input is present and normal (green); input signal is not found (red)
READY LED: Instrument is ready for operation and configuration (green); instrument has encountered an internal problem (red)

Ambient Operating & Storage Range:
Conditions: –40°C to +85°C
(–40°F to +185°F)
Relative Humidity: 0-95%, non-condensing
RF/EMI Immunity (Standard):
10V/m@80-1000MHz, 1kHz AM, when tested according to IEC61326
RF/EMI Immunity (with -RF Option):
20V/m@80-1000MHz, 1kHz, when tested according to IEC61326
Noise Rejection: Common Mode: 100dB@50/60Hz

Weight: 290 g (10.2 oz)

Figure 2. Only one communication link, and one MODBUS RTU address, are needed to send the process and diagnostic data from up to 16 HART devices long distances to a host computer-based system.
Ordering Information

<table>
<thead>
<tr>
<th>Unit</th>
<th>Input</th>
<th>Output</th>
<th>Power</th>
<th>Options</th>
<th>Housing</th>
</tr>
</thead>
<tbody>
<tr>
<td>HCS HART</td>
<td>HART Accepts a HART digital protocol input directly from a smart HART transmitter or from a valve positioner</td>
<td>MB485 MODBUS RTU (RS-485) serial data port</td>
<td>9-30DC ±10%</td>
<td>-RF Enhanced RFI/EMI protection (see &quot;Specifications&quot; for details)</td>
<td>DIN Universal DIN-style housing mounts on 32mm (EN50035) G-type and 35mm (EN50022) Top Hat DIN-rails</td>
</tr>
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<td>HCS HART</td>
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<td>9-30DC ±10%</td>
<td>-RF Enhanced RFI/EMI protection (see &quot;Specifications&quot; for details)</td>
<td>DIN Universal DIN-style housing mounts on 32mm (EN50035) G-type and 35mm (EN50022) Top Hat DIN-rails</td>
</tr>
</tbody>
</table>

To order, specify: Unit / Input / Output / Power / Options [Housing]
Model Number Example: HCS / HART / MB485 / 9-30DC / -RF [DIN]

Accessories
Each HCS order comes with one copy of our Intelligent PC Configuration Software (Windows® 98, 2000, NT and XP compatible). Use the chart below to order additional parts.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>750-75E05-01</td>
<td>HCS Intelligent PC Configuration Software</td>
</tr>
<tr>
<td></td>
<td>(One copy provided free with each order)</td>
</tr>
<tr>
<td>803-053-26</td>
<td>HCS Configuration Cable for use in connecting the HCS to the PC comm port</td>
</tr>
<tr>
<td>804-030-26</td>
<td>Fuse Protected, Non-Isolated USB Communication Cable</td>
</tr>
</tbody>
</table>

Powers a 2-Wire Transmitter
The HCS can provide transmitter excitation (24Vdc loop power) to one 2-wire transmitter it is monitoring. This saves the cost of specifying and installing an additional instrument power supply.

PC-Programmable in Minutes
All operating parameters configure quickly and easily using our Intelligent PC Configuration Software. Configurations can be saved, and quickly downloaded to other HART Concentrator modules.

Programmable functions include:
- **HART Parameters**—Instrument (HART) address to monitor, Normal or Burst mode, and Primary/Secondary Master.
- **MODBUS Parameters**—MODBUS address, baud rate, parity, floating point word order and register grouping.
Table 1. Terminal Designations

<table>
<thead>
<tr>
<th>Input</th>
<th>Top Terminals (Left to Right)</th>
<th>MODBUS Output</th>
<th>Middle Terminals (Left to Right)</th>
<th>Bottom Terminals (Left to Right)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>T1</td>
<td>T2</td>
<td>T3</td>
<td>T4</td>
</tr>
<tr>
<td></td>
<td>+TX</td>
<td>+IN</td>
<td>–IN</td>
<td>Not Used</td>
</tr>
</tbody>
</table>

KEY: +TX = Power for 2-Wire transmitter  
      A = A MODBUS  
      +IN = Positive input  
      B = B MODBUS  
      –IN = Negative input  
      S = S MODBUS  
      (+)DC = Positive power input  
      (-)DCC = Negative power input

NOTE:
1. Terminal blocks can accommodate 14-22 AWG solid wiring.
2. Tighten terminals to four inch-pounds (maximum).